

WALTER

QUICK-STEP™ SYSTEM

the perfect finish every time



“Only the best”



WALTER

Surface Technologies

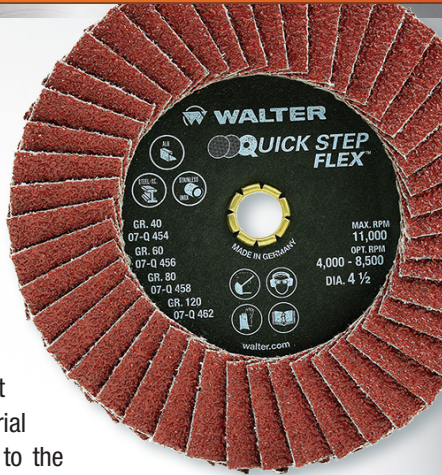


Metal finishing can be a long, painstaking process, but having the right tools for the job leads to increased efficiency and a more consistent finish. The Walter QUICK-STEP™ system is designed to take all of the guess work out of finishing and provide you with high quality solutions that will allow you to achieve the desired finish quickly, decreasing your abrasive costs and production time.

QUICK-STEP™ FLEX



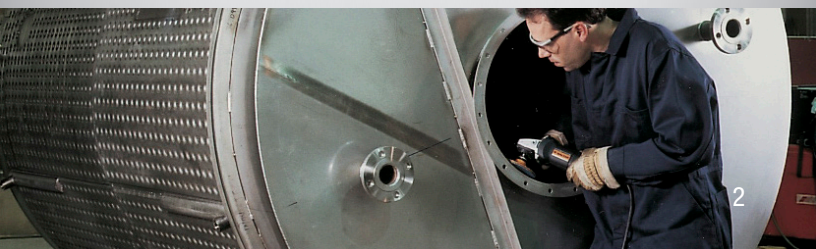
This flexible flap disc uses our proprietary abrasive grain blend to provide excellent performance on all metals. It is built to last and will provide a consistent finish with an aggressive material removal rate to help you get to the next step of your production process quickly.



- For knocking down and blending in light welds, deburring, breaking edges and rounding corners
- Aggressive, cool cutting and provides a consistent uniform finish
- Abrasive flaps are secured onto a flexible backing, making them ideal for working on curved surfaces



Dia.	Grit	Order No.	Max RPM	Std Pkg
4 1/2"	40	07-Q 454	11,000	10
4 1/2"	60	07-Q 456	11,000	10
4 1/2"	80	07-Q 458	11,000	10
4 1/2"	120	07-Q 462	11,000	10
5"	40	07-Q 504	10,000	10
5"	60	07-Q 506	10,000	10
5"	80	07-Q 508	10,000	10
5"	120	07-Q 512	10,000	10
6"	40	07-Q 604	8,600	10
6"	60	07-Q 606	8,600	10
6"	80	07-Q 608	8,600	10
6"	120	07-Q 612	8,600	10



QUICK-STEP™ BLENDIX

These surface conditioning pads provide a wide range of cleaning and finishing solutions and are built to last so that you can spend more time working and less time changing out used discs.



X-TRA COARSE: For blending

COARSE: For removing deep scratches

MEDIUM: For cleaning and removing superficial scratches

FINE: Produces a thin, fine scratch pattern

SUPER FINE: Last step before decorative or polishing finishes

Dia.	Grit	Order No.	Max RPM	Optimal RPM	Std Pkg
4 1/2"	X-TRA COARSE, brown	07-R 450	11,000		10
4 1/2"	COARSE, tan	07-R 452	11,000	4,000	10
4 1/2"	MEDIUM, maroon	07-R 453	11,000	to	10
4 1/2"	FINE, blue	07-R 454	11,000	6,500	10
4 1/2"	SUPER FINE, grey	07-R 455	11,000		10
5"	X-TRA COARSE, brown	07-R 500	11,000		10
5"	COARSE, tan	07-R 502	11,000	3,000	10
5"	MEDIUM, maroon	07-R 503	11,000	to	10
5"	FINE, blue	07-R 504	11,000	6,500	10
6"	X-TRA COARSE, brown	07-R 600	8,600		10
6"	COARSE, tan	07-R 602	8,600	3,000	10
6"	MEDIUM, maroon	07-R 603	8,600	to	10
6"	FINE, blue	07-R 604	8,600	6,500	10
7"	X-TRA COARSE, brown	07-R 700	6,800		10
7"	COARSE, tan	07-R 702	6,800	2,500	10
7"	MEDIUM, maroon	07-R 703	6,800	to	10
7"	FINE, blue	07-R 704	6,800	5,000	10



QUICK-STEP™ Felt Discs



Strong, high density Merino felt discs that are built to last for all your heavy-duty finishing and polishing jobs.

Dia.	Order No.	Recommended RPM	Std. Pkg.	Std. Ctn.
4 1/2"	07-T 450	2,500 to 3,500	5	40
6"	07-T 600	2,000 to 3,000	5	40
7"	07-T 700	1,500 to 2,500	5	40



High Polish Discs

This soft polishing disc is excellent for producing high gloss and mirror finishes on any metallic surface.

Dia.	Order No.	Recommended RPM	Std. Pkg.	Std. Ctn.
4 1/2"	07-T 454	2,500 to 3,500	10	100
6"	07-T 604	2,000 to 3,000	10	100
7"	07-T 704	1,500 to 2,500	10	100

Our finishing paste comes in a reclosable tube with a convenient push-through system to protect the paste from contaminants.



Tech tip! -----

Use a clean Quick-Step High Polish Disc as the final step (after working with the blue paste) to remove any excess paste and leave a bright mirror finish without using a chemical cleaner.

Accessories

White polishing paste
 Approx. 600 g, 1200-1500 Grit
Order No. 07-T 901

Blue mirror finishing paste*
 Approx. 650 g, 2000 Grit
Order No. 07-T 905

CIRCULAR FINISHING

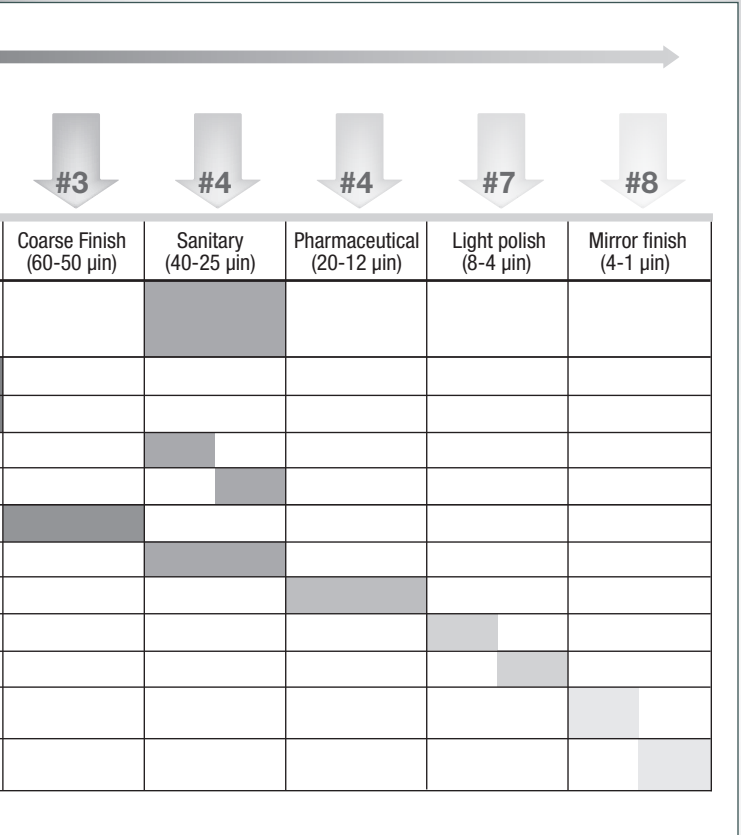
This is the finish obtained with each product if used on a 2B stainless steel surface.



Product	Application	Product category	Grit size	Pre-finishing (>60 µin)
Quick-Step FX @ 5,000 RPM	Cleaning	07-X	Coarse	
Quick-Step Flex @ 7,000 RPM	Blending	07-Q	40	
			60	
			80	
			120	
Quick-Step Blendex @ 5,000 RPM	Surface Conditioning	07-R	X-tra Coarse	
			Coarse	
			Medium	
			Fine	
			Super Fine	
Quick-Step Felt and Quick-Step High Polish with polishing pastes @2,000 RPM	Mirror finishing	07-T + paste	White 1,200-1,500	
			Blue 2,000	



SEE HOW TO ACHIEVE THESE PERFECT FINISHES IN OUR
ONLINE VIDEOS AT WALTER.COM



QUICK-STEP™ Backing Pads



Our patented backing pads make switching out discs quick and easy. Made from industrial strength nylon, they are guaranteed to retain their strength and flexibility even at elevated temperatures.

Use our MAX-GRIP (MG) backing pads when working at high speeds for the best results.

Quick-Step Backing Pads

Description	Order No. M14 nut	Order No. 5/8"-11 nut
For 4 1/2" discs, 4" pad		07-Q 044*
For 4 1/2" discs, 4 1/2" pad	07-Q 047	07-Q 049
For 5" discs, 5" pad		07-Q 054
For 6" discs, 6" pad	07-Q 062	07-Q 064
For 7" discs, 7" pad		07-Q 074

* QUICK-STEP Flex flap discs and FX cleaning discs can be used with a backing pad one diameter size below for more flexibility, to reach into corners and to use up the rest of worn discs.



MG Backing Pads

For maximum grip when working at high speeds. Use this backing pad with the BLENDX surface conditioning discs.



Quick-Step MG Backing Pads

Description	Order No.
5/8"-11 nut	
For 4 1/2" discs, 4 1/2" pad	07-Q 149

New

QUICK-STEP™ Finisher Kit



The **QUICK-STEP™ FINISHER** is a compact yet versatile variable-speed tool. It includes a wide array of safety features without sacrificing price or performance. It is perfect for sanding, brushing or finishing on all types of metal and will quickly become a valued part of your operation.

Starter Kit includes:

- 1 Quick-Step Finisher Tool (30A275)
- 1 Quick-Step Finisher carrying case
- 1 Quick-Step Backing Pad (07Q049)
- 1 Quick-Step FX Disc (07X845)
- 1 Quick-Step Flex 40 Grit Flap Disc (07Q504)
- 1 Quick-Step Flex 120 Grit Flap Disc (07Q512)
- 2 Blendex Discs (coarse, 07R452)
- 2 Blendex Discs (medium, 07R453)
- 1 Blendex Disc (fine, 07R454)

Model	Order No.	Disc	RPM	Spindle thread	Motor	Amps	Weight
6275 KIT	30-A 277	4½" to 6"	2,000–7,000	⅝"–11	120V A.C. only	12.2	10.2 lbs
6275	30-A 275	4½" to 6"	2,000–7,000	⅝"–11	120V A.C. only	12.2	5.3 lbs

QUICK-STEP™ BIG BUFF III KIT



This powerful variable-speed tool is designed to offer maximum operator comfort and safety for a variety of applications. With the Big Buff III, you have the ability to clean surfaces, knock down welds and even apply a perfect #8 mirror finish quickly and easily.



Starter Kit includes:

- 1 Quick-Step Big Buff III Tool (30A265)
- 1 Carrying Case
- 1 Enduro-Flex 2-in-1 Flap Disc (15I453)
- 1 Blendex U Cup Disc (07U451)
- 1 Quick-Step Backing Pad (07Q049)
- 1 Quick-Step Flex 40 Grit (07Q504)
- 1 Quick-Step Flex 120 Grit (07Q512)
- 1 Quick-Step FX Disc (07X845)
- 3 Quick-Step Blendex Discs
(medium, 07R453)
- 1 Quick-Step Felt Disc (07T450)
- 1 Quick-Step High Polish Disc (07T454)
- 1 White Polishing Paste (07T901)
- 1 Blue Mirror Finish Paste (07T905)

Model	Order No.	Disc	RPM	Spindle thread	Motor	Amps	Weight
6265 KIT	30-A 267	4½"	2,000–7,300	⅝"–11	120V A.C. only	12.4	16 lbs
6265	30-A 265	4½" to 6"	2,000–7,300	⅝"–11	120V A.C. only	12.4	6 lbs

Check out The Walter Network!



See firsthand how to achieve the best finishing results through the use of Walter products!

To get to TWN, visit www.walter.com/videos

The various finishing videos are easily found by clicking on Mechanical, then Finishing!



Looking to achieve a #4 brushed finish in 3 steps on a flat surface of stainless steel starting with a TIG weld?

We would recommend:

STEP 1



07-Q 512

STEP 2



07-R 453

STEP 3



07-K 422

CHECK OUT ALL THAT TWN HAS TO OFFER IN TERMS OF FINISHING!

Learn how to achieve the most popular finishes starting from a MIG weld, TIG weld, 2B, mill finish, etc.

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demonstration at your facility,
Call Toll-Free 1-866-592-5837**

Available at:

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