

TAPCUT™

DESCRIPTION

Tapcut's special, petroleum-free formula greatly increases tap & die life and thread finish in steel, stainless steel and non-ferrous metals. Its medium viscosity makes it suitable for manual application as well as automatic lubricant dispensing systems.

- High concentration of EP additives to minimize friction
- Washes off completely with water
- Less fumes, low odour
- Free of petroleum distillates and chlorine
- Non-toxic, biodegradable
- Exempt of CFIA approval
- Not controlled under WHMIS

APPLICATIONS

Use Tapcut for:

- Manual & production tapping and threading, pipe threading
- Steel, stainless steel and non-ferrous metals

RECOMMENDATIONS FOR USE

- Use appropriate cutting speeds and feeds.
- Ready-to-use, do not dilute with water.
- Apply a small amount directly onto the cutting tool. Re-apply during machining as needed.
- Clean up with water, Bio Clean (natural solvent) 53-G 513 or Slap Shot (mineral solvent) 53-C 502.

TECHNICAL DATA

Physical state: Yellow liquid, light citrus scent

Density: 0.933 (15°C / 59°F)

Viscosity: 43 mm²/s (40°C / 104°F)

Flash point: >250°C / >480°F

Pour point: -24°C / -11°F

Engineering controls: None

Incompatible substances: None

WHMIS: Not controlled

Shipping: Not a dangerous good

Shelf life: 2 years in closed container, stored in ideal conditions

ORDERING INFORMATION

Description	Size	Order No.	SDS
Squeeze bottle	350ml	53-A 103	L-115
Liquid	3.78L	53-A 105	L-115
Liquid	20L	53-A 107	L-115

Accessories :

Valve for 20L pail 53-L 207